

ecoecho®

**TOMORROW
IS IN YOUR
HANDS**



SUPPLIER OF GOODFOODMOOD®

THERE'S
ALWAYS AN
ecoecho[®]
ALTERNATIVE



ecoecho®

Want to present your whole concept as sustainable, from your ingredients to your packaging? Our ecoecho® range is the natural choice.

It enables you to get virtually whatever product you need in an eco-conscious, stylish, convenient format.

The most extensive range of its kind, it builds on our many decades' experience of working with materials and designs.

If you are looking to show that, for your business, quality, safety and environmental standards always go hand-in-hand, look no further.



HORECA:
77%
CHOOSE DUNI
FOR QUALITY

77 % choose quality as the main reason
for buying Duni products.*



ecoecho®

A RESPONSIBLE, PROVEN PARTNER

If you want to uphold sustainable values, you need to be confident that your products come from a partner who shares them. Duni does:

- All ecoecho® products are independently tested to ensure optimal sustainability.*
- Our sites are certified to the ISO 14001 and ISO 9001 management systems for environment and quality.
- Duni is certified for environmental labels such as FSC®, Swan Nordic Ecolabel and OK Compost.
- We audit all our suppliers annually to ensure they uphold sustainable values, follow our Code of Conduct and comply with EU regulations.

**Our Environment & Quality department is always happy to provide certifications.*



The mark of
responsible forestry
FSC® C014985



HORECA:
87%
HAVE LOOKED FOR
ECOECO®

87 % have, at sometime, looked for an ecoeco®-product. 30 % have purchased a Duni product for environmental reasons.*



*Duni Corporate Responsibility customer Survey Nov 2012

ecoecho®

WHICH IS BEST FOR YOUR BUSINESS?

Different materials suit different needs. They also vary in terms of how they impact the environment. This guide will help you to choose the right one(s) for your business.

Product/ material	Resource efficient	Renewable	Compostable	Responsibly sourced
Bagasse/Fiber	✓	✓	✓	–
PLA plastic	–	✓	✓	–
Ecoecho® bioplastic	–	✓	–	–
rPET	✓	–	–	–
PLA or PBS lined paper	–	✓	✓	–
FSC Cardboard	–	✓	–	✓



CONSUMERS:

55%

ARE HAPPY TO
PAY EXTRA

Today, a majority of consumers are willing to pay extra for products from companies committed to positive social and environmental impact*.



The logo for ecoecho, featuring the brand name in a lowercase, sans-serif font with a registered trademark symbol.

BAGASSE

Compostable bagasse is a great example of upcycling. It is made with surplus natural material from sugar production: sugar cane stems.

Bagasse will readily biodegrade under controlled composting conditions. Once composted it turns to soil in just a few weeks.

- Suitable for industrial composting
- May be sorted with food waste depending on local regulations
- Available certification: EN13432

rPET

rPET is made from recycled plastic bottles – which otherwise would end up in landfill sites or burnt as fuel. Typically, rPET has a 50% lower carbon footprint than virgin plastic.

Our rPET products contain up to 80% recycled plastic. Food safety rules mean that the other 20% must be virgin plastic.

The rPET we use is regularly tested to ensure it meets food safety rules – and for content of metals and hazardous materials.

- Documented supply chain
- Recyclable as a standard plastic

NB: The products in our CPET ecoecho® range contain 60% rPET

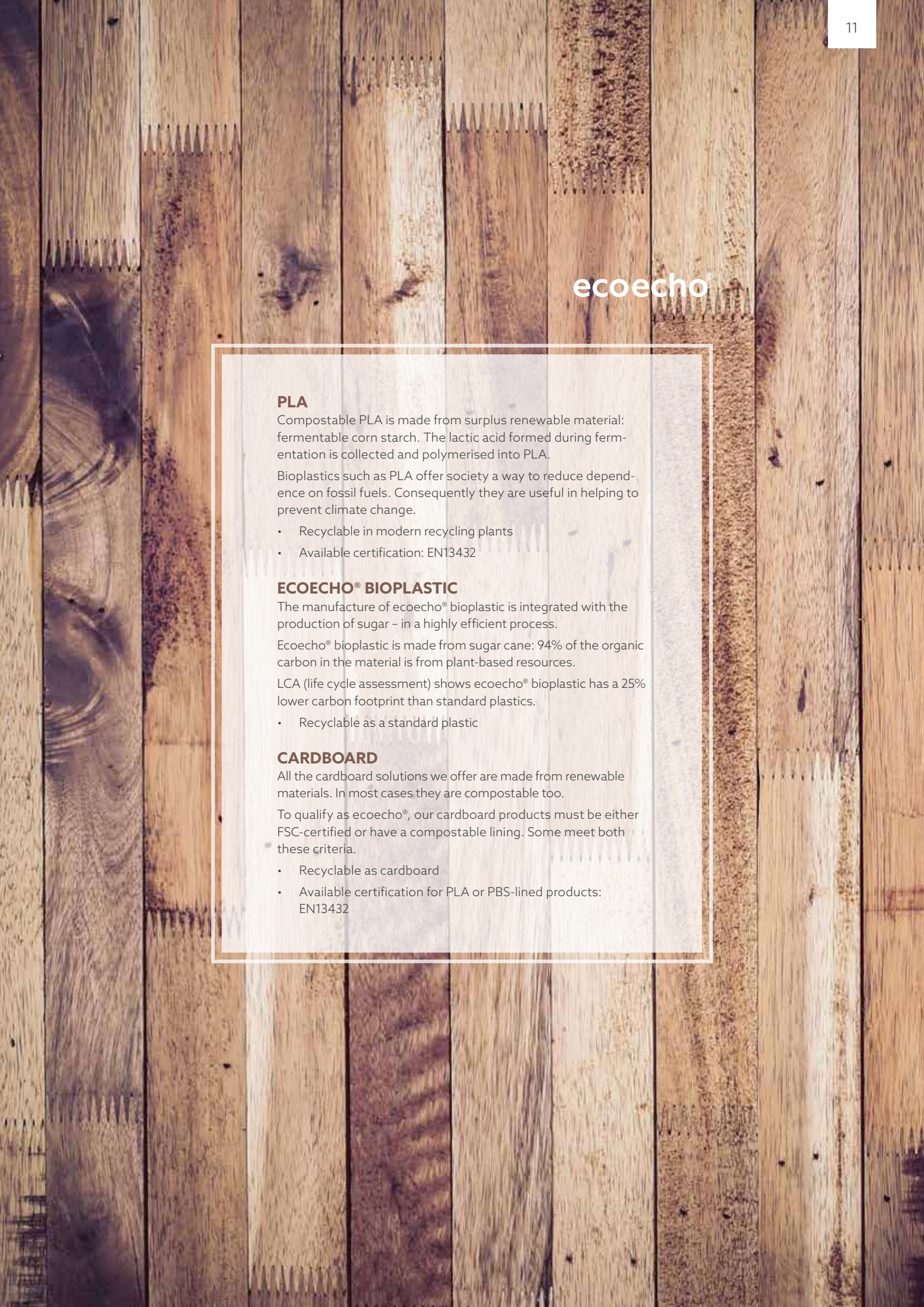


CONSUMERS:
52%
CHECK
PACKAGING

Consumers are increasingly checking packaging to see its environmental impact.*



*Nielsen global survey 2014

**ecoecho®****PLA**

Compostable PLA is made from surplus renewable material: fermentable corn starch. The lactic acid formed during fermentation is collected and polymerised into PLA.

Bioplastics such as PLA offer society a way to reduce dependence on fossil fuels. Consequently they are useful in helping to prevent climate change.

- Recyclable in modern recycling plants
- Available certification: EN13432

ECOECHO® BIOPLASTIC

The manufacture of ecoecho® bioplastic is integrated with the production of sugar – in a highly efficient process.

Ecoecho® bioplastic is made from sugar cane: 94% of the organic carbon in the material is from plant-based resources.

LCA (life cycle assessment) shows ecoecho® bioplastic has a 25% lower carbon footprint than standard plastics.

- Recyclable as a standard plastic

CARDBOARD

All the cardboard solutions we offer are made from renewable materials. In most cases they are compostable too.

To qualify as ecoecho®, our cardboard products must be either FSC-certified or have a compostable lining. Some meet both these criteria.

- Recyclable as cardboard
- Available certification for PLA or PBS-lined products: EN13432



**BIG IMPACT,
SMALL INVESTMENT**

The logo for ecoecho, featuring the word "ecoecho" in a lowercase, sans-serif font, with a registered trademark symbol (®) to the upper right.

Branded solutions can make a big difference to the success of your business – for a surprisingly small investment.

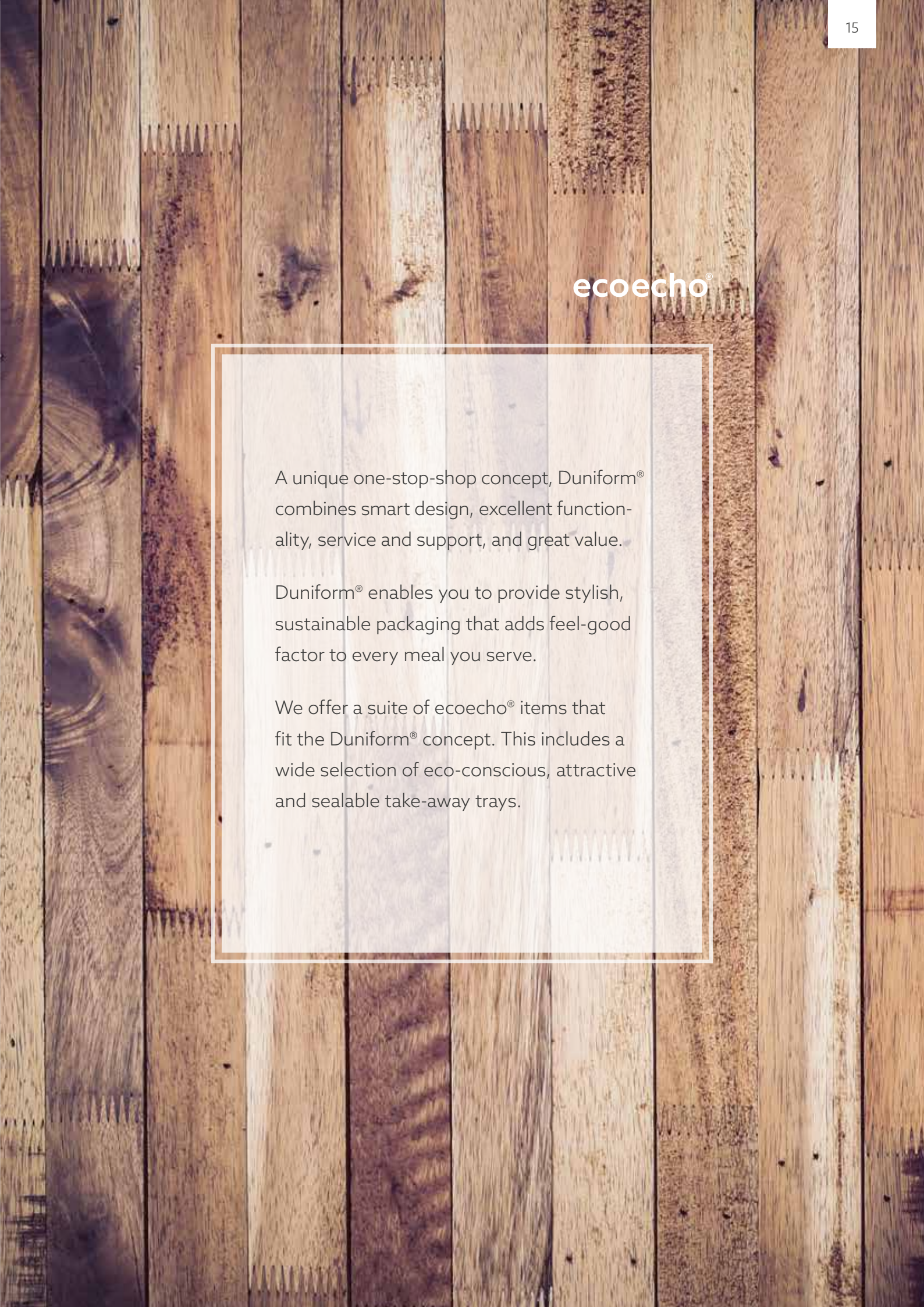
Personalised items project professionalism and, chosen well, can simplify day-to-day operations.

At Duni we offer expert guidance and solutions for all personalisation needs and budgets.

Our offering ranges from adapted standard products from our assortment – like take-away boxes, cups and glasses – to fully customised solutions.

THE ULTIMATE SUSTAINABLE PACKAGING SOLUTION





ecoecho®

A unique one-stop-shop concept, Duniform® combines smart design, excellent functionality, service and support, and great value.

Duniform® enables you to provide stylish, sustainable packaging that adds feel-good factor to every meal you serve.

We offer a suite of ecoecho® items that fit the Duniform® concept. This includes a wide selection of eco-conscious, attractive and sealable take-away trays.



BAGASSE BOWLS

- High-quality, eco-conscious materials
- Crystal-clear convenient lids
- rPET lids can be embossed



Material: Bagasse max +100°C (microwarmable)
rPET max +70°C

ecocho®



No.	Article	Description	Colour	Material	Size LxWxH (mm)	Volume (ml)	Qty/Cart.
1	169211	Bagasse Bowl ecocho®	Brown	Bagasse	154x154x56	600	12x40
2	188060	rPET Lid for 169211 ecocho®	Transparent	100% rPET	170x170x35	-	9x40
3	177000	Bagasse Bowl ecocho®	Brown	Bagasse	194x194x48	800	8x40
4	177001	Bagasse Bowl ecocho®	White	Bagasse	194x194x48	800	8x40
5	177002	Bagasse Bowl ecocho®	Brown	Bagasse	194x194x60	1000	8x40
6	177003	Bagasse Bowl ecocho®	White	Bagasse	194x194x60	1000	8x40
7	169212	Bagasse Bowl ecocho®	Brown	Bagasse	194x194x53	900	4x40
8	169213	Bagasse Bowl ecocho®	Brown	Bagasse	194x194x65	1200	4x40
9	177004	Bagasse Lid for 169212 / 169213 / 177000 / 177002 ecocho®	Brown	Bagasse	194x194x27	-	8x40
10	177005	Bagasse Lid for 177001 / 177003 ecocho®	White	Bagasse	201x201x27	-	8x40
11	188061	rPET Lid for 169212 / 169213 / 177000 - 177003 ecocho®	Transparent	100% rPET	212x212x37	-	4x40

* We are committed to creating products that lead the way when it comes to reduced environmental impact. Reflecting this, Duni rPet lids for Bagasse boxes will be made from 100% recycled material by 2018.



BAGASSE BOXES

- High-quality, eco-conscious materials
- Crystal-clear convenient lids
- rPET lids can be embossed



Material: Bagasse max +100°C (microwarmable)
rPET max +70°C

ecoecho®



No.	Article	Description	Colour	Material	Size LxWxH (mm)	Volume (ml)	Qty/Cart.
1	177006	Bagasse Box ecoecho®	Brown	Bagasse	155x155x53	900	9x40
2	176871	Bagasse Box ecoecho®	White	Bagasse	155x155x53	900	9x40
3	188062	rPET Lid for 177006 / 176871 ecoecho®	Transparent	100% rPET	156x156x44	-	8x40
4	177008	Bagasse Box ecoecho®	Brown	Bagasse	230x155x36	850	12x40
5	177009	Bagasse Box ecoecho®	White	Bagasse	230x155x36	850	12x40
6	177010	Bagasse Box ecoecho®	Brown	Bagasse	230x155x46	1200	12x40
7	177011	Bagasse Box ecoecho®	White	Bagasse	230x155x46	1200	12x40
8	188063	rPET Lid for 177008-177011 ecoecho®	Transparent	100% rPET	239x165x28	-	6x40

* We are committed to creating products that lead the way when it comes to reduced environmental impact. Reflecting this, Duni rPet lids for Bagasse boxes will be made from 100% recycled material by 2018.



MADE FROM PLANTS

Made from compostable bagasse, a state-of-the-art material that is the future of packaging, the Snack Box enables you to present your entire offering as sustainable. If you are looking for a robust feel-good solution, look no further.



BAGASSE SNACK BOX

- Compostable
- Made out of renewable by-products
- Stackable
- Hinged lid

Material: Bagasse max +100°C
(microwarmable)

ecoecho®



No.	Article	Description	Vol (ml)	Size Ø (mm) LxWxH	Qty/ Cart.
1	178071	Bagasse Snack Box ecoecho®	575	145x145x100	4x50
2	178072	Bagasse Snack Box ecoecho®	750	185x185x70	6x50

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BAGASSE PIZZA BOX

- Compostable
- Made out of renewable by-products
- Keeps pizza warmer longer than regular carton

Material: Bagasse max +100°C
(microwarmable)

ecoecho®



No.	Article	Description	Colour	Size (mm) LxWxH	Qty/ Cart.
1	168742	Bagasse Pizza Box Bottom ecoecho®	Brown	356x356x34	3x55
2	168743	Bagasse Pizza Box Lid ecoecho®	Brown	363x363x19	3x55





Sustainable ecoecho® napkins are a perfect match to eco-friendly packaging. Discover the full range in our Table Top catalogues.

BAGASSE MEAL BOXES

- Compostable
- Made from renewable by-products
- Hinged lid

Material: Bagasse max +100°C (microwarmable)

ecoecho®



No.	Article	Description	Comp	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	163073	Bagasse Meal Box ecoecho®	1	162x152x80	475	4x50
2	163080	Bagasse Meal Box ecoecho®	1	185x143x62	530	6x50
3	163079	Bagasse Meal Box ecoecho®	1	239x156x63	850	4x60
4	182543	Bagasse Meal Box ecoecho®	2	241x163x65	470/300	5x50
5	163075	Bagasse Meal Box ecoecho®	1	225x201x85	1000	3x50
6	182544	Bagasse Meal Box ecoecho®	3	225x201x85	325/70/60	4x50
7	163076	Bagasse Meal Box ecoecho®	1	236x231x81	1200	2x55
8	163077	Bagasse Meal Box ecoecho®	3	236x231x81	350/120/120	2x50



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BAGASSE SUSHI BOXES

- Compostable
- Made from renewable by-products
- Crystal-clear lid

Material: Bagasse/PBS max +40°C
PLA max +40°C

ecoecho®

No.	Article	Description	Colour	Material	Size (mm) LxWxH	Qty/ Cart.
1	168856	Bagasse Sushi Box ecoecho®	Black	Bagasse/PBS	180x111x22	4x125
2	169869	PLA Lid for 168856 ecoecho®	Transparent	PLA	185x115x30	4x125
3	168847	Bagasse Sushi Box ecoecho®	Black	Bagasse/PBS	243x147x22	4x125
4	168849	PLA Lid for 168847 ecoecho®	Transparent	PLA	247x151x27	4x125
5	168848	Bagasse Sushi Box ecoecho®	Black	Bagasse/PBS	274x197x20	4x125
6	168850	PLA Lid for 168848 ecoecho®	Transparent	PLA	280x205x27	4x125



PLA SALAD BOWLS

- Compostable
- Made out of 100% renewable resources
- Superb transparency

Material: PLA max +40°C

ecoecho®



No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	159862	PLA Salad Bowl ecoecho®	220x220x45	700	6x45
2	159863	PLA Salad Bowl ecoecho®	220x220x60	950	6x45
3	159864	PLA Lid for 159862/159863 ecoecho®	230x230x30	-	6x45





VIKING ECOECHO®

- Made from FSC®-certified cardboard and PLA made from 100% renewable resources
- Modular, stackable and microwarmable
- Tapered edges for strong leak-resistance
- 2-piece design with crystal-clear lid

ecoecho®



NEW

Material: Cardboard/PLA max +100°C

No.	Article	Description	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	188114	Viking ecoecho® Cube Mini Lid	Brown	75x75x20	-	1x300
2	188113	Viking ecoecho® Cube Mini	Brown	75x75x60	250	1x300
3	188112	Viking ecoecho® Cube Lid with window	Brown	113x113x29	-	1x300
4	188111	Viking ecoecho® Cube Lid	Brown	113x113x29	-	1x300
5	188110	Viking ecoecho® Cube Low	Brown	113x113x50	510	1x300
6	188109	Viking ecoecho® Cube High	Brown	113x113x100	820	1x300
7	188108	Viking ecoecho® Block Lid with window	Brown	140x140x29	-	1x300
8	188107	Viking ecoecho® Block Lid	Brown	140x140x29	-	1x300
9	188106	Viking ecoecho® Block Box	Brown	140x140x75	1200	1x300
10	188105	Viking ecoecho® Brick Lid with window	Brown	200x140x30	-	1x300
11	188104	Viking ecoecho® Brick Lid	Brown	200x140x30	-	1x300
12	188103	Viking ecoecho® Brick Box	Brown	200x140x45	1100	1x300
13	188102	Viking ecoecho® Slim Brick Lid with window	Brown	225x85x30	-	1x300
14	188101	Viking ecoecho® Slim Brick Lid	Brown	225x85x30	-	1x300
15	188100	Viking ecoecho® Slim Brick Box	Brown	225x85x75	1100	1x300



↑
ONE LID MATCHES
BOTH BOXES
↓



NEW

VIKING
ECOECHO®





CARDBOARD/PLA BOXES & BAGS

- FSC®-certified cardboard
- Crystal clear window
- Made out of 100% renewable resources

Material: Cardboard/PLA/Cellulose max +40°C

ecoecho®



No.	Article	Description	Colour	Material	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	159908	Meal Box with Window ecoecho®	Brown	Cardb./PLA	120x110x45	450	1x200
2	159910	Meal Box with Window ecoecho®	Brown	Cardb./PLA	200x120x45	900	1x250
3	159909	Meal Box with Window ecoecho®	Brown	Cardb./PLA	200x155x45	1200	1x200
4	159911	Wrap Box with Window ecoecho®	Brown	Cardb./PLA	90x50x130	550	1x1000
5	159912	Sandwich Box (double wedge) with Window ecoecho®	Brown	Cardb./PLA	175x75x90	590	1x500
6	159913	Roll/Bagel/Muffin Bag ecoecho®	Brown	Cardb./ Cellulose	280x150x55	-	1x1000
7	159914	Baguette Bag ecoecho®	Brown	Cardb./ Cellulose	355x100x55	-	1x1000



CARDBOARD/ PLA BOWLS

- Eco-conscious material
- Customisable

Material: Cardboard/PLA max +100°C
CPLA max +100°C

ecoecho®



No	Article	Description	Colour	Material	Size LxWxH (mm)	Volume (ml)	Qty/Cart.
1	170732	Cardboard Bowl ecoecho®	Brown	Cardb./PLA	90x90x62	250	8x50
2	170733	CPLA Lid for 170732 ecoecho®	White	CPLA	95x95x10	-	16x50
3	170734	Cardboard Bowl ecoecho®	Brown	Cardb./PLA	115x115x63	400	10x50
4	170735	Cardboard Bowl ecoecho®	Brown	Cardb./PLA	115x115x77	550	10x50
5	170736	Cardboard Bowl ecoecho®	Brown	Cardb./PLA	115x115x148	950	10x50
6	170737	CPLA Lid for 170734/170735/170736 ecoecho®	White	CPLA	120x120x10	-	16x50

ECO DRESSING CUPS

- Compostable
 - Made out of renewable by-products
 - Crystal clear lids
- Material: Bagasse max +100°C
rPET max +70°C
PLA max +40°C

ecoecho®



No.	Article	Description	Colour	Material	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	169865	Bagasse Dressing Cup ecoecho®	White	Bagasse	63x63x18	30	10x150
2	169866	Bagasse Dressing Cup ecoecho®	White	Bagasse	63x63x32	60	10x150
3	169867	Bagasse Dressing Cup ecoecho®	White	Bagasse	63x63x53	85	10x150
4	180122	Dressing Cup	Transparent	rPET	64x64x30	60	25x100
5	180123	Lid for 180122	Transparent	rPET	66x66x7	-	25x100
6	159865	Dressing Cup	Transparent	PLA	62x62x30	60	12x250
7	159866	Lid for 169865-67 / 159865	Transparent	PLA	65x65x5	-	12x250
8	159867	Dressing Cup	Transparent	PLA	74x74x35	100	10x250
9	159868	Dressing Cup	Transparent	PLA	74x74x47	120	10x250
10	159869	Lid for 159867/159868	Transparent	PLA	78x78x6	-	10x250





CRYSTAL DELI

- Top quality with exceptional clarity
- 80% recycled material
- Accentuates beauty of food
- One convenient lid fits all sizes
- Efficient lid application

Material: rPET max +70°C

ecoecho®



No.	Article	Description	Size(mm) LxWxH	Vol (ml)	Qty/ Cart.
1	177065	Crystal Deli ecoecho®	116x116x44	250	10x35
2	177066	Crystal Deli ecoecho®	116x116x61	375	10x35
3	177067	Crystal Deli ecoecho®	116x116x75	500	10x35
4	177068	Crystal Deli ecoecho®	116x116x107	750	10x35
5	177069	Crystal Deli lid ecoecho®	120x120x14	-	10x35





SNACK SACCHETTO

- Integrated napkin
- Convenient on-the-go solution
- Grease resistant
- FSC®-certified

Material: Grease paper +70°C

ecoecho®



No.	Article	Description	Colour	Size LxWxH (mm)	Qty/ Cart.
1	176567	Snack sachetto, with white 2ply napkin	Brown	113x210	1x350
2	176568	Snack sachetto, with white 2ply napkin	Brown	143x210	1x300
3	176569	Snack sachetto, with white 2ply napkin	Brown	194x210	1x300



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SANDWICH BOXES

- Made out of recycled material
- Superb transparency
- Hinged lid

Material: rPET max +70°C

ecoecho®



No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	157107	Sandwich Wedge	160x55x85	350	1x600
2	157108	Sandwich Wedge	160x65x85	500	1x500
3	157109	Sandwich Wedge	160x75x85	600	1x600
4	159567	Bagel Box	118x85x60	400	1x700



NEW

AMAZONICA



AMAZONICA

- Celebrate food, form and function
- Eco-conscious collection crafted from mindful materials

Material: Bagasse max +100°C (microwarmable)
CPLA max +70°C

ecoecho®



NEW

No	Article	Description	Material	Size Ø (mm)	Vol. (ml)	Qty/ Cart.
1	188070	Bagasse Plate 27 cm	Bagasse	270	-	10x25
2	188071	Bagasse Plate 19 cm	Bagasse	190	-	10x25
3	188072	Bagasse Bowl 47cl	Bagasse	-	470	10x35
4	188073	CPLA Fork 19 cm	CPLA	190	-	10x50
5	188074	CPLA Knife 19 cm	CPLA	190	-	10x50
6	188075	CPLA Spoon 19 cm	CPLA	190	-	10x50
7	188076	CPLA Dessert spoon 12,5 cm	CPLA	125	-	10x50
8	183237	Dunilin® Napkin 40 cm	Dunilin®	400x400	-	5x50
9	183238	Tissue Napkin 24 cm	Tissue 3-ply	240x240	-	8x250



Design by
Bernadotte & Kylberg



1 New



2 New



3 New



4 New

5 New

6 New

7 New



8 New



9 New



DUNI AMUSE-BOUCHE® BAGASSE

- Compostable
- Made out of renewable by-products
- Lids made out of crystal clear material

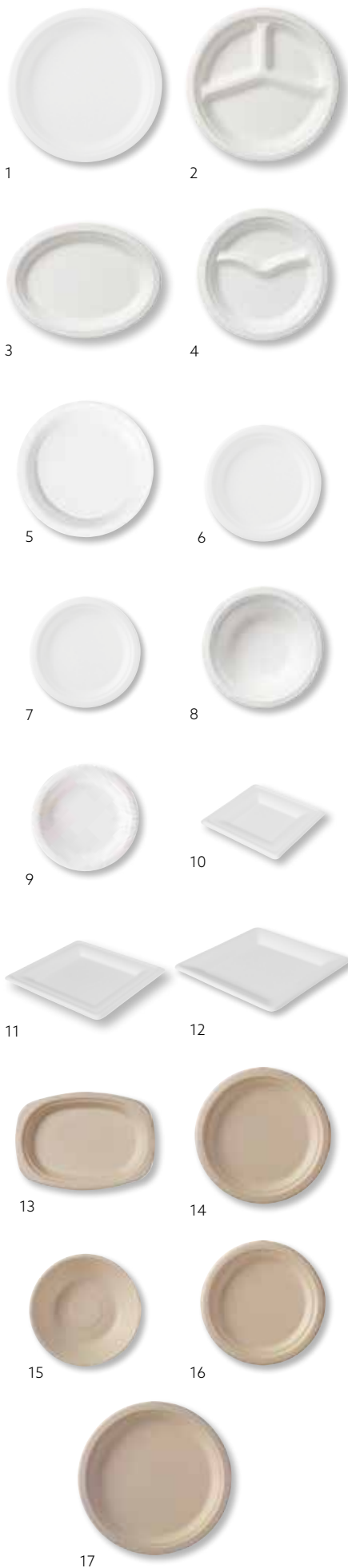
Material: Bagasse max +100°C (microwarmable)
rPET max +70°C

ecoecho®



No.	Article	Description	Material	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	181823	Dopio	Bagasse	90x70x20	50	12x40
2	181824	Folio	Bagasse	90x50x30	30	12x40
3	181825	Duo	Bagasse	180x110x20	60	12x40
4	181826	Trio	Bagasse	160x100x20	80	12x45
5	181827	2C	Bagasse	260x110x20	180	8x40
6	181822	Piatto	Bagasse	170x100x40	140	11x35
7	181821	Bolio	Bagasse	180x100x70	450	8x35
8	176013	Lid (for Bolio and Piatto)	rPET	180x110x30	-	6x70





BAGASSE PLATES

- Compostable
- Made from natural by-products
- Full range offer in white and brown bagasse

Material: Bagasse
max +100°C (microwarmable)

ecoecho®



No.	Article	Description	Colour	Vol (ml)	Size Ø (mm)	Qty/ Cart.
1	161204	Dinner Plate	White	-	260	8x50
2	172499	Dinner Plate 3 Comp.	White	-	260	10x50
3	172504	Dinner Plate Oval	White	-	260	2x125
4	172498	Dinner Plate 2 Comp.	White	-	220	10x50
5	161205	Dinner Plate	White	-	220	8x50
6	161207	Dessert Plate	White	-	170	10x50
7	164768	Dessert Plate	White	-	150	8x125
8	172505	Soup Plate	White	450	180	20x50
9	161206	Soup Plate	White	300	160	10x50
10	182545	Square Plate	White	-	160x160	20x50
11	182546	Square Plate	White	-	200x200	10x50
12	182547	Square Plate	White	-	260x260	10x50
13	157179	Dinner Plate Oval	Brown	-	220	10x50
14	157180	Dinner Plate	Brown	-	220	9x50
15	157181	Soup Plate	Brown	350	160	10x50
16	157182	Dinner Plate	Brown	-	180	8x50
17	157183	Dinner Plate	Brown	-	260	10x50







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ECO CUTLERY

- Made out of 100% renewable material
- Sturdy design

Material: CPLA max +70°C

ecoecho®

No.	Article	Description	Colour	Size (mm)	Qty/ Cart.
1	168642	Fork Large	White	185	10x100
2	168641	Knife Large	White	185	10x100
3	168643	Spoon Large	White	185	10x100
4	168851	Knife, Fork Large, White Napkin	White	185/185	1x250
5	162024	Fork Small	White	150	10x100
6	162023	Knife Small	White	150	10x100
7	162025	Spoon Small	White	150	10x100
8	161203	Knife, Fork Small, White Napkin	White	150/150	1x250



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ECO CUTLERY PACKS

- Made out of 100% renewable resources
- Convenient and hygienic

Material: CPLA max +70°C

ecoecho®

No.	Article	Description	Colour	Size (mm)	Qty/ Cart.
1	161203	Knife, Fork, White Napkin	White	150/150	1x250
2	168851	Knife, Fork, White Napkin	White	185/185	1x250



PLA GLASSES

- Compostable
- Made out of 100% renewable resources
- Superb transparency

Material: PLA max +40°C

ecoecho®



No.	Article	Description	Vol (ml)	Qty/ Cart.
1	157857	Glass	160	20x50
2	157858	Glass	250 (0,2l)	20x50
3	159717	Glass (hygiene packed)	250	1x500
4	157859	Glass	390 (0,3l)	20x50
5	157860	Glass	580 (0,42l)	16x40
6	157862	Flat Lid (w cross) for 157860	-	16x80
7	158631	Dome Lid (w hole) for 157860	-	6x40





Add a flexible finishing touch: we now offer profile printed stickers & adhesive sleeves that enable you to promote your brand on-the-go.





ECOECHO® CRYSTAL GLASSES

- High content from recycled plastic bottles
- Excellent clarity heightens appeal of food and drinks
- Strong flexibility minimises risk of breakages
- Print directly on the glass or attach a personalised sticker

Material: rPET 70°C

ecoecho®



No.	Article	Description	Colour	Volume (ml)	Qty/ Cart.
1	188000	Crystal Glass	Transparent	300 (0,25l)	25x65
2	188001	Crystal Glass	Transparent	270	16x60
3	188002	Crystal Glass	Transparent	360	16x60
4	188003	Crystal Glass Insert for 188001 / 188002	Transparent	120	16x30
5	188013	Crystal Glass Insert for 188001 / 188002	Transparent	180	16x30
6	188004	Crystal Glass	Transparent	410 (0,3l)	16x50
7	188005	Crystal Glass	Transparent	470 (0,4l)	16x50
8	188006	Crystal Glass	Transparent	590 (0,5l)	16x50
9	188014	Crystal Glass Insert for 188004 / 188005 / 188006	Transparent	250	16x50
10	188007	Flat Lid (w cross) for 188000	Transparent	-	24x65
11	188008	Dome Lid (w hole) for 188000	Transparent	-	24x65
12	188009	Flat Lid (w cross) for 188001 / 188002	Transparent	-	16x60
13	177996	Flat lid (w/o hole) for 188001 / 188002	Transparent	-	16x60
14	177997	Dome lid (w/o hole) for 188001 / 188002	Transparent	-	16x60
15	188010	Dome Lid (w hole) for 188001 / 188002	Transparent	-	16x60
16	188011	Flat Lid (w cross) for 188004 / 188005 / 188006	Transparent	-	20x50
17	177998	Flat Lid (w/o hole) for 188004 / 188005 / 188006	Transparent	-	20x50
18	188012	Dome Lid (w hole) for 188004 / 188005 / 188006	Transparent	-	20x50





NEW

URBAN ECOECHO®
COFFEE CUPS



URBAN COFFEE CUPS

- Ideal for café's, juice bars, gyms etc
- Compostable cups and lids
- Choice of different sizes
- First ever black ecoecho® lids

Material: PAP/PLA max +100°C
CPLA max +100°C

ecoecho®



NEW

No.	Article	Description	Colour	Material	Vol (ml)	Qty/ Cart.
1	182572	Urban Coffee Cup ecoecho®	Printed	PAP/PLA	80	20x50
2	182573	Urban Coffee Cup ecoecho®	Printed	PAP/PLA	120	20x50
3	182574	Urban Coffee Cup ecoecho®	Printed	PAP/PLA	180	20x40
4	182575	Urban Coffee Cup ecoecho®	Printed	PAP/PLA	240	20x40
5	182576	Urban Coffee Cup ecoecho®	Printed	PAP/PLA	350	16x50
6	182577	Urban Coffee Cup ecoecho®	Printed	PAP/PLA	470	16x35
7	182581	Lid for 182574/182575	White	CPLA	-	20x40
8	182582	Lid for 182576/182577	White	CPLA	-	16x50
9	182570	Lid for 182574/182575	Black	CPLA	-	20x40
10	182571	Lid for 182576/182577	Black	CPLA	-	16x50





ECO TRIPLE WALL CUPS

- Compostable cups and lids
- Sturdy triple wall design
- Vented lids for steam release

Material: PAP/PBS max +100°C
CPLA max +100°C

ecoecho®



No.	Article	Description	Colour	Material	Vol (ml)	Qty/ Cart.
1	161197	Triple Wall Cup	Brown	PAP/PBS	240	20x25
2	161198	Triple Wall Cup	Brown	PAP/PBS	350	12x30
3	161199	Triple Wall Cup	Brown	PAP/PBS	470	12x20
4	159709	Triple Wall Cup	Printed	PAP/PBS	240	20x25
5	159710	Triple Wall Cup	Printed	PAP/PBS	350	12x30
6	159711	Triple Wall Cup	Printed	PAP/PBS	470	12x20
7	159712	Lid for 159709/161197	White	CPLA	-	20x50
8	159713	Lid for 159710/159711/161198/161199	White	CPLA	-	25x50



ECO DOUBLE WALL CUPS

- Made out of 100% renewable resources
- Compostable cups and lids
- Sturdy double wall design
- Vented lids for steam release

Material: PAP/PLA max +100°C
CPLA max +100°C

ecoecho®



No.	Article	Description	Colour	Material	Vol (ml)	Qty/ Cart.
1	170701	Double Wall Cup	Printed	PAP/PLA	240	20x40
2	170730	Double Wall Cup	Printed	PAP/PLA	350	16x35
3	170731	Double Wall Cup	Printed	PAP/PLA	470	16x35
4	170636	Lid for 170701	White	CPLA	-	20x40
5	170637	Lid for 170730/170731	White	CPLA	-	16x50



ECO HOT DRINK CUPS

- Compostable cups and lids
- Vented lids for steam release

Material: PAP/PBS max +100°C
CPLA max +100°C

ecoecho®



No.	Article	Description	Colour	Material	Vol (ml)	Qty/ Cart.
1	159924	Eco Hot Drink Cup	Printed	PAB/PBS	120	20x50
2	159706	Eco Hot Drink Cup	Printed	PAB/PBS	240	20x50
3	159707	Eco Hot Drink Cup	Printed	PAB/PBS	350	16x50
4	159708	Eco Hot Drink Cup	Printed	PAB/PBS	470	16x35
5	159712	Lid for 159706	White	CPLA	-	20x50
6	159713	Lid for 159707/159708	White	CPLA	-	25x50



ECO THANK YOU CUPS

- Made out of 100% renewable resources
- Compostable cups and lids
- Vented lids for steam release

Material: PAP/PLA max +100°C
CPLA max +100°C

ecoecho®



No.	Article	Description	Colour	Material	Volume (ml)	Qty/Cart.
1	170633	Thank You Cup	Printed	PAP/PLA	120	36x45
2	182847	Thank You Cup	Printed	PAP/PLA	180	20x40
3	170634	Thank You Cup	Printed	PAP/PLA	240	20x40
4	170635	Thank You Cup	Printed	PAP/PLA	350	16x50
5	176384	Thank You Cup	Printed	PAP/PLA	470	16x50
6	170636	Lid for 182847/170634	White	CPLA	-	20x40
7	170637	Lid for 170635 / 176384	White	CPLA	-	16x50



SERVING PLATTERS WITH LIDS

- Excellent display of the food on the buffet
- Clear, tight lids perfect for transportation
- Made of recycled PET-material

Material: rPET max +70°C
APET max +70°C

ecoecho®



No.	Article	Description	Colour	Material	Size (mm) LxWxH	Qty/ Cart.
1	151894	Serving Platter, Oval	Silver	APET	450x285	13x2
2	151895	Serving Platter, Octagonal	Silver	APET	Ø310	10x2
3	159794	Serving Platter, Octagonal	Black	rPET	300x300x30	1x50
4	159798	Lid for 159794	Transparent	rPET	300x300x50	1x50
5	159795	Serving Platter, Octagonal	Black	rPET	360x240x30	1x50
6	159799	Lid for 159795	Transparent	rPET	360x240x50	1x50
7	159796	Serving Platter, Octagonal	Black	rPET	460x300x30	1x50
8	159800	Lid for 159796	Transparent	rPET	460x300x60	1x50
9	159797	Serving Platter, Rectangular	Black	rPET	460x300x30	1x50
10	159801	Lid for 159797	Transparent	rPET	460x300x60	1x50



1



2



3



4



5



6



7



8



9



10





MINDFUL MODERN PACKAGING

You can present your entire offering as sustainable with elegant bioplastic trays – without ever having to compromise on functionality, flexibility and style. They offer performance of PP – yet are fully recyclable.



BIOPLASTIC CATER LINE TRAYS

- Eco-conscious trays
- Sealable using standard PP film
- Suitable for both hot and cold food
- Vacuum and MAP applicable

Material: Bioplastic -20°C to +120°C.

Temp (Time): +120°C <60min, +100°C <120min, +70°C <240min, +40°C <10days

ecoecho[®]



No	Article	Description	Comp	Colour	Cassette DF10/20*	Size LxWxH (mm)	Volume (ml)	Qty/Cart.
1	175298	Cater Line Tray	1	White	140162	227x178x32	920	1x216
2	175299	Cater Line Tray	1	White	140162	227x178x40	1115	1x216
3	173718	Cater Line Tray	1	White	140162	227x178x50	1345	1x216
4	173719	Cater Line Tray	2	White	159176	227x178x50	645/540	1x216
5	173720	Cater Line Tray	3	White	159177	227x178x50	530/325/235	1x216

*No. 1,-3 DF15/25 cassette, 153432 (2 cav.) also available

No. 4 DF15/25 cassette, 163449 (2 cav.) also available

No. 5 DF15/25 cassette, 163450 (2 cav.) also available



1



2



3



4



5

BIOPLASTIC TAKE-AWAY TRAYS

- Eco-conscious trays
- Sealable using standard PP film
- Suitable for both hot and cold food
- Vacuum and MAP applicable

Material: Bioplastic -20°C to +120°C

Temp (Time): +120°C (1 h), +70°C(4h), +40°C (10 days), -20°C (unlimited)

ecoecho[®]



No	Article	Description	Comp	Colour	Cassette DF10/20*	Size LxWxH (mm)	Vol (ml)	Qty/Cart.
1	171149	Take-Away Tray	1	White	150020	250x159x43	1100	1x246
2	171150	Take-Away Tray	2	White	150021	250x159x45	700/400	1x246
3	171151	Take-Away Tray	3	White	150022	250x159x48	550/350/200	1x246

*No. 1 DF15 / DF25 cassette, 165911 (2 cav.) also available.

No. 2 DF15 / DF25 cassette, 182975 (2 cav.) also available.

No. 3 DF15 / DF25 cassette, 173050 (2 cav.) also available.



1



2



3

The Duniiform® one-stop-shop concept has set the standard for simple, smart in-house packaging. Over time, it has helped to drive success for many leading hotels, restaurants, MSR companies, caterers, and retailers.

Unlike off-the-shelf solutions

Different to many alternatives, all Duniiform® products are designed to work together. That means you get optimal convenience and your customers get a consistently great experience. What's more there are no complicated ordering hassles.

Tailored to your business needs

Another big advantage of the Duniiform concept is the way it matches – and grows with – your business. With such a wide choice of machines, materials and trays available you can always get exactly the right solution for your needs.

Eco-conscious materials

The Duniiform® concept includes many innovative, eco-conscious materials, such as bioplastic. These not only offer top-level performance and practicality; they also send an attractive message about your business to your customers.

A flexible finishing touch

The sealing films for Duniiform® can be customised for an added personal touch. Now we even offer profile printed stickers & sleeves that enable you to promote your brand on-the-go.



A WORD FROM OUR CLIENTS



"The design is important to me and my customers. So are sustainable materials and the smart filling functionality."

Mathias Pilblad,
Meatballs for the People



"Duniiform® trays have a quality look and feel. Our guests definitely appreciate them."

Manh Phan Hien,
owner of Zen Thai



"Duniiform® bioplastic trays are a very good choice for us. They allow us to increase the number of sustainable products we use."

Magnus Lingvärn,
Head chef at the Mathildenborg kitchen



CPET MENU TRAYS

• These CPET trays now contain 60% recycled material



Material: CPET -40°C to +220°C.

Temp (Time): +220°C <30min, +200°C <60min, +70°C <120min, +40°C 10days

ecoecho®



No	Article	Description	Comp	Colour	Cassette	Size LxWxH (mm)	Volume (ml)	Qty/ Cart.
1	115495	Menu Tray, ecoecho®	1	Black	140162 DF10/20, 153432 DF15/25 (2 cav.)	225x175x34	960	1x300
2	115494	Menu Tray, ecoecho®	1	White	140162 DF10/20, 153432 DF15/25 (2 cav.)	225x175x34	960	1x300
3	122018	Menu Tray, ecoecho®	1	Black	140162 DF10/20, 153432 DF15/25 (2 cav.)	225x175x43	1200	1x300
4	115503	Menu Tray, ecoecho®	1	White	140162 DF10/20, 153432 DF15/25 (2 cav.)	225x175x43	1200	1x300
5	153414	Menu Tray, ecoecho®	1	Black	140162 DF10/20, 153432 DF15/25 (2 cav.)	225x175x54	1500	1x270
6	153422	Menu Tray, ecoecho®	1	White	140162 DF10/20, 153432 DF15/25 (2 cav.)	225x175x54	1500	1x270
7	151305	Menu Tray, ecoecho®	2	Black	140160 DF10/20, 153433 DF15/25 (2 cav.)	225x175x35	515/370	1x250
8	151306	Menu Tray, ecoecho®	2	White	140160 DF10/20, 153433 DF15/25 (2 cav.)	225x175x35	515/370	1x250
9	115505	Menu Tray, ecoecho®	2	Black	140160 DF10/20, 153433 DF15/25 (2 cav.)	225x175x43	655/455	1x300
10	115504	Menu Tray, ecoecho®	2	White	140160 DF10/20, 153433 DF15/25 (2 cav.)	225x175x43	655/455	1x300
11	151307	Menu Tray, ecoecho®	3	Black	140158 DF10/20, 152440 DF15/25 (2 cav.)	225x175x34	430/225/165	1x250
12	151728	Menu Tray, ecoecho®	3	White	140158 DF10/20, 152440 DF15/25 (2 cav.)	225x175x34	430/225/165	1x250
13	115506	Menu Tray, ecoecho®	3	Black	140158 DF10/20, 152440 DF15/25 (2 cav.)	225x175x43	525/275/205	1x300
14	132346	Menu Tray, ecoecho®	3	White	140158 DF10/20, 152440 DF15/25 (2 cav.)	225x175x43	525/275/205	1x300
15	147599	Menu Tray	3	Black	147600 DF10/20	225x175x43	220/220/560	1x300



MATERIALS GUIDE

Different materials suit different needs. This guide will help you to make the right choice for your business.

SYMBOL	NAME	ECOECO®	TEMPERATURE*	DESCRIPTION OF MATERIAL	RECYCLING/DISPOSAL
	APET	-	-40°C to +70°C	Virgin plastic, amorphous poly(ethylene terephthalate)	Recycle as Plastics
	CPET	-	-40°C to +220°C	Virgin plastic, crystalline poly(ethylene terephthalate)	Recycle as Plastics
	rPET	ecoecho®	-40°C to +70°C	Up to 100 % recycled PET,	Recycle as Plastics
	PLA	ecoecho®	-4°C to +40°C	Bioplastic from plant starch, polylactic acid	Compostable EN13432 or recycle as Plastics
	CPLA	ecoecho®	-4°C to +100°C	Bioplastic from plant starch, crystalline polylactic acid	Compostable EN13432 (cutlery ASTM D6400 and ASTM D6868) or recycle as Plastics
	PBS	-	-4°C to +40°C	Virgin plastic, polybutylene succinate	Compostable EN13432 or recycle as Plastics
	PE	-	-4°C to +100°C	Virgin plastic, polyethylene	Recycle as Plastics
	PP	-	-20°C to +120°C	Virgin plastic, polypropene	Recycle as Plastics
	Bioplastic	ecoecho®	-20°C to +120°C	Bioplastic from sugar and natural waxes	Recycle as Plastics
	PS/EPS	-	-4°C to +100°C	Virgin plastic, polystyrene / expanded polystyrene	Recycle as Plastics
	Mineral plastic	-	-20°C to +120°C	Virgin plastic, polypropene with chalk or talcum	Recycle as Plastics
	Bagasse	ecoecho®	-4°C to +100°C	Sugar cane fiber by-product	Compostable EN13432 or recycle as Carton/Paper
	ALU	-	-40°C to +250°C	Aluminium	Recycle as Metal
	PAP (Paper)	-	-20°C to +100°C	Paper from forest fiber	Recycle as Paper/Carton
	Cardboard	-	-20°C to +100°C	Cardboard from forest fiber	Recycle as Paper/Carton

*Check specific temperature and time recommendation in catalogue

THE LIFECYCLE OF A DUNI PRODUCT

The life of a Duni product starts with the choice of material. We prefer renewable raw materials from trees and plants, which are responsibly grown and sourced. Leftover materials such as sugarcane fibres or recycled plastics are also a great way to upcycle and save resources.

Conscious convenience is a good reason to choose and use Duni products. We work hard to ensure good working conditions and limited environmental impact at our own, and our suppliers', manufacturing sites.

At the end of their life, Duni products should be recycled, composted or burned to generate energy. Littering is never an alternative and landfill should be avoided. We strive to enable good waste handling alternatives of our products.



To discover more about our Blue Mission, visit our [Corporate Social Responsibility](#) page at [Duni.com](#)

SYMBOLS GUIDE



Designed for optimal stackability.



Leak resistant.



Microwave safe.



Lid or sealing film does not mist up.



Hinged lid tears off easily.



Oven safe.



Can be sealed by a DuniForm® machine.



Can be customised with a logo, design or message.



Excellent insulation properties.



Made with wood from FSC®-certified forests or post-consumer waste.

ecoecho® Innovative and eco-conscious design – for example made from biodegradable or recycled materials.

A close-up photograph of two hands holding two white ecoecho coffee cups. The hands are positioned in the foreground, with fingers wrapped around the cups. The cups have a dark green leaf-like logo on them. The background is a blurred image of a person's face and a textured sweater.

ecoecho[®]

CALL US TODAY

We are happy to answer any questions
about our ecoecho[®] range.



SUPPLIER OF GOODFOODMOOD

*This catalogue
is printed on
FSC-certified
paper.*

